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D2565-111
Job Sheet 190916



Part No: D2565-111

Job Qty: 5 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 5/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC <i>12-56 13.90</i>	5 pcs	5/17/19		0.00	0.77	Small Fab - Brake - 1		MAY 22 2019
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	5 pcs	5/17/19		0.00	0.00	Small Fab - 1 - B4B		DAS 58 9-89 MAY 22 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	5 pcs	5/17/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 MAY 23 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Powdercoat - 2 White Gl(S)- B4B <i>MISI 749</i>	5 pcs	5/17/19		0.00	0.14	Powdercoat - 1 - B4B		BLA-5-28
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		

START: 8:10 QIT: 400° FINISH: 8:40

Plex 5/22/19 2:13 PM dart.boucher.sylvie

				Powdercoat - 4 - B4B	
140 QC 3	5 pcs	5/17/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 26	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	
				QC 3 - 9	
150 Packaging 3-1 - Stock - B4B	5 pcs	5/17/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

MAY 23 2019
DAS
40
9-89

Pc ST3SY

					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	5 pcs	5/17/19	0.00	0.00	QC 21 - SA - 21	DAG MAY 24 2019
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-59

Part Op **100** - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: **110** - Small Fab - Deburr

120 - QC5- Inspect part completeness to step on W/O

130 - White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel START TIME: _____ FINISH TIME: _____

140 - QC3- Inspect Part Finish

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	5.6875 ft (1.1375 ea)	100-Small Fab - Brake NC	2x 133774. 2x 5163766 1x 2152885

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	6	160	0

Part Specifications

Specifications could not be found.

Plex 5/22/19 2:13 PM dart.boucher.sylvie



Container No: S183129



Part: D2565-111

Job No: 190916

Serial No/Batch: S183129

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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T
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R